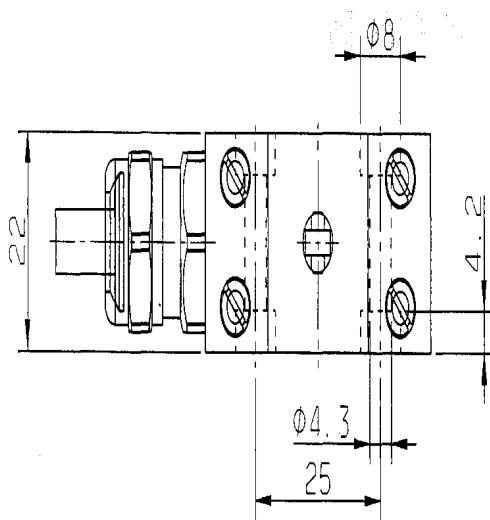
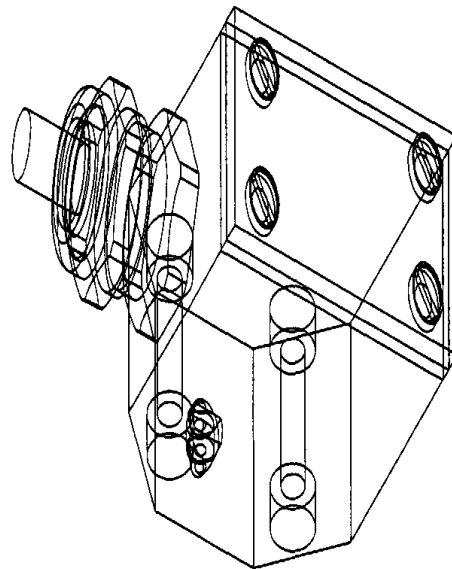
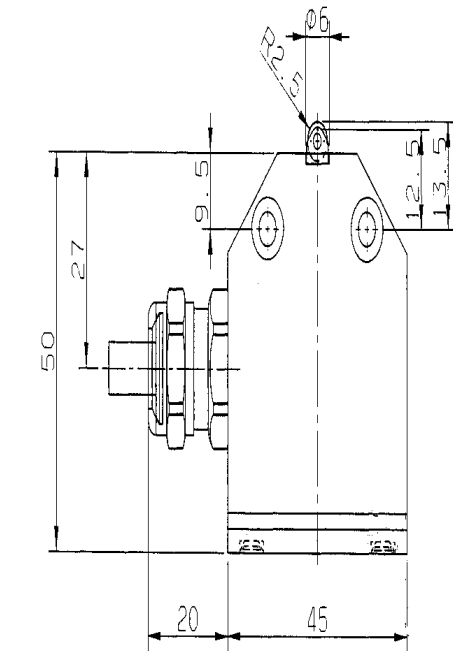


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



#### NOTE

- 1.MANUFACTURER : M/s EUCHNER.
- 2.MANUFACTURER MODEL NO : SN01R558X2000-M

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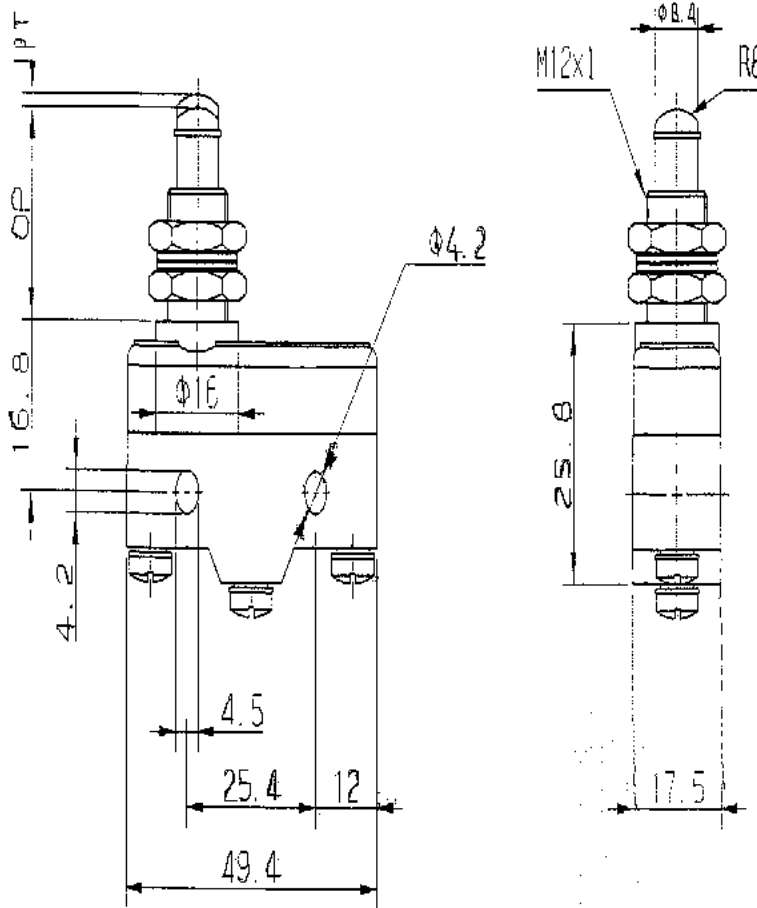
N8	3.2							PRODUCT	MUMBAI METRO CARS L2 & L7				
N9	6.3							REF DRG					
N10	12.5							MATERIAL					
N11	25							HEAT TREAT.			APPD	SYLAJA V	24.06.2020
N12	50							SURFACE TREAT.	REVD		K NAGARAJ	24.06.2020	
								TITLE	CHKD		DIVYA S	24.06.2020	
GRADE No.	VALUE	SYMBOL						LIMIT SWITCH (TYPE A)	DRWN		DIVYA S	24.06.2020	
									SCALE			SHEET	Wt.(Kg)
								NTS			1 OF 1	0	
SURFACE ROUGHNESS		ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.		525-21211			ALT
								BEM LIMITED					
													0



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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



#### NOTE

- 1.MANUFACTURER : M/s KOINO
- 2.MANUFACTURER MODEL NO : KH-9015-PBL

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GRADE No.	VALUE	SYMBOL	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	PRODUCT	MUMBAI METRO CARS L2 & L7			
									REF DRG				
SURFACE ROUGHNESS									MATERIAL				
									HEAT TREAT.	APPD	SYLAJA V	24.06.2020	
									SURFACE TREAT.	REVD	K NAGARAJ	24.06.2020	
									TITLE	CHKD	DIVYA S	24.06.2020	
									LIMIT SWITCH (TYPE B)	DRWN	DIVYA S	24.06.2020	
										SCALE		SHEET	Wt.(Kg)
									BEML LIMITED	NTS		1 OF 1	0
										DRG No.	525-21212		ALT
													0